

SP1

SP2

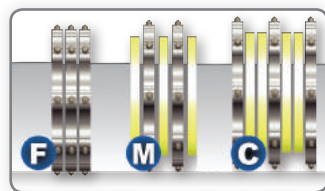
SP3

SP4

SP5



Cutter/Surface Profile Guide for Concrete



- Best Cutter Choice
- Suitable Cutter Choice
- F** Fine
- M** Medium
- C** Coarse

HOW TO USE:

- Use this Guide for Concrete or flip over for Asphalt.
- Choose your best cutter choice from the chart, based on your application.
- Choose the cutter arrangement (F/M/C) to match your current surface, using the Surface Profile samples on the top and bottom of this page.
- If prepping the surface prior to applying a coating, choose the profile that most closely matches the thickness of the coating applied in mils – see Surface Profile chart.

Application											Surface Profile										
Dirt/Debris Removal	Grease/Oil Removal	Curing Compound	Paint Removal	Epoxy/2K Paint Removal	Thermoplastic Removal	Tape Removal	Trip Hazard Removal	Surface Leveling	Anti-Slip Grooving	Inlay - Thermoplastic	Inlay - Tape	SP1 (10-30 mils)	SP2 (30-35 mils)	SP3 (35-40 mils)	SP4 (40-60 mils)	SP5 (60-80 mils)	SP6 (80-120 mils)	SP7 (120-160 mils)	SP8 (160-200 mils)	SP9 (200-400 mils)	SP10 (240-280 mils)

DRUM STYLE CUTTERS

Wire Brush																							
Steel Star																							
Steel Beam																							
Carbide Flail																							
Carbide Flat																							
Carbide-Tipped Miller																							
Full-Carbide Miller																							
Diamond Blade																							
PCD Round																							
PCD Flat																							
Carbide Pick																							

ROTARY STYLE CUTTERS

Wire Brush																							
Carbide Pin 72																							
Carbide Pin 48																							
Carbide Pin 24																							
Carbide Pick																							

For additional information on Graco cutters and detailed drum assembly instructions visit: graco.com/drumassembly

SP6

SP7

SP8

SP9

SP10