

SP1

SP2

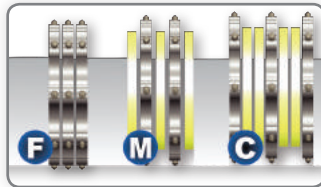
SP3

SP4

SP5



Cutter/Surface Profile Guide for Asphalt



- Best Cutter Choice
- Suitable Cutter Choice
- F** Fine
- M** Medium
- C** Coarse

HOW TO USE:

1. Use this Guide for Asphalt or flip over for Concrete.
2. Choose your best cutter choice from the chart, based on your application.
3. Choose the cutter arrangement (F/M/C) to match your current surface, using the Surface Profile samples on the top and bottom of this page.
4. If prepping the surface prior to applying a coating, choose the profile that most closely matches the thickness of the coating applied in mils – see Surface Profile chart

Application										
Dir/Debris Removal	Grease/Oil Removal	Paint Removal	Epoxy/2K Paint Removal	Thermoplastic Removal	Tape Removal	Trip Hazard Removal	Surface Leveling	Anti-Slip Grooving	Inlay - Thermoplastic	Inlay - Tape

Surface Profile									
SP1 (10-30 mils)	SP2 (30-35 mils)	SP3 (35-40 mils)	SP4 (40-60 mils)	SP5 (60-80 mils)	SP6 (80-120 mils)	SP7 (120-160 mils)	SP8 (160-200 mils)	SP9 (200-400 mils)	SP10 (240-280 mils)

DRUM STYLE CUTTERS

Wire Brush										
Steel Star										
Steel Beam										
Carbide Flail										
Carbide Flat										
Carbide-Tipped Miller										
Full-Carbide Miller										
Diamond Blade										
PCD Round										
PCD Flat										
Carbide Pick										

F										
	F / M									
	F / M									
					F / M / C					
					F / M / C					
					F / M / C					
	F / M									
		M								
	F									
									F / M / C	

ROTARY STYLE CUTTERS

Wire Brush										
Carbide Pin 72										
Carbide Pin 48										
Carbide Pin 24										
Carbide Pick										

F										
					F					
					M					
									C	
									F / M	

For additional information on Graco cutters and detailed drum assembly instructions visit: graco.com/drumassembly

SP6

SP7

SP8

SP9

SP10